## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

**Product information**

<table>
<thead>
<tr>
<th>Trade name</th>
<th>888-2551 COLOREND®ORGANIC YELLOW AXX</th>
</tr>
</thead>
<tbody>
<tr>
<td>Use of the Substance / Preparation</td>
<td>Aqueous colorant</td>
</tr>
<tr>
<td>Company</td>
<td>Evonik Degussa Corporation</td>
</tr>
<tr>
<td>Telephone</td>
<td>973-541-8000</td>
</tr>
<tr>
<td>Telefax</td>
<td>973-541-8040</td>
</tr>
<tr>
<td>US: CHEMTREC EMERGENCY NUMBER</td>
<td>800-424-9300</td>
</tr>
<tr>
<td>CANADA: CANUTEC EMERGENCY NUMBER</td>
<td>613-996-6666</td>
</tr>
<tr>
<td>Product Regulatory Services</td>
<td>973-541-8060</td>
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</tbody>
</table>

## 2. HAZARDS IDENTIFICATION

### *** EMERGENCY OVERVIEW ***

**Form**-paste  **Color**-yellow  **Odor**-Glycol odor.

COLOREND colorants may cause eye, skin and respiratory tract irritation. May be harmful if swallowed.

### POTENTIAL HEALTH EFFECTS

#### Eye contact

According to test results on COLOREND base mixtures, this product is classified as a moderate eye irritant. May cause tearing, reddening and/or swelling.

#### Skin Contact

Irritating.
Prolonged or repeated contact may result in defatting and drying of the skin causing skin irritation and dermatitis (rash).

#### Inhalation

COLOREND colorants may cause irritation.
Overexposure to aerosols or mists containing ethylene glycol may cause lung irritation. See exposure limit (section 8).
Ingestion

May be harmful if swallowed. Ingestion of ethylene glycol may cause abdominal discomfort or pain, nausea, vomiting, dizziness, drowsiness, irritability and central nervous system effects. Swallowing large volumes of ethylene glycol causes severe kidney damage and cardiopulmonary effects (metabolic acidosis) which may be fatal. The human oral lethal dose is approximately 1.6 g/kg. Ingestion of excessive amounts of diethylene glycol causes abdominal discomfort or pain, nausea, vomiting, dizziness, central nervous system effects, kidney damage and cardiopulmonary effects (metabolic acidosis) which may be fatal (estimated human oral lethal dose, 1.0 to 1.2 g/kg) and may cause liver effects. Ingestion of ethylene glycol can cause neurological impairment. Repeated ingestion of ethylene glycol can cause bone marrow, liver, and sperm effects.

Chronic Health Hazard

Ethylene glycol may aggravate an existing kidney disease. Repeated skin contact with ethylene glycol may, in a very small proportion of cases, cause sensitization with the development of allergic contact dermatitis. The incidence is significantly less than 1% with the undiluted material. Repeated inhalation of ethylene glycol mist may produce signs of central nervous system involvement, particularly dizziness and drowsiness. Short term exposures to talc may cause lung irritation. Long term excessive exposure to talc dust may cause talcosis, a pulmonary fibrosis which in turn may lead to severe and permanent damage to the lungs. NTP Toxicology and Carcinogenesis Studies of Talc revealed that there is some evidence of carcinogenic activity in male rats and clear evidence of carcinogenic activity in female rats. There was no evidence of carcinogenic activity in male or female mice. In long term dietary studies of tributyl phosphate in rats, urinary bladder tumors, urinary bladder hyperplasia and increased liver weight were noted. Benign liver tumors, liver enlargement and urinary bladder hyperplasia were observed in long term studies in mice.

Because this product is a free-flowing liquid or paste, dust inhalation is not an expected route of exposure.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Information on ingredients / Hazardous components

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS-No.</th>
<th>Percent (Wt./ Wt.)</th>
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<tr>
<td>Ethanol; ethylene glycol</td>
<td>107-21-1</td>
<td>10 - 30 %</td>
</tr>
<tr>
<td>Talc, Magnesium silicate hydrate</td>
<td>14807-96-6</td>
<td>30 - 60 %</td>
</tr>
<tr>
<td>Diethylene glycol</td>
<td>111-46-6</td>
<td>5 - 10 %</td>
</tr>
<tr>
<td>Tributyl phosphate</td>
<td>126-73-8</td>
<td>0.1 - 1 %</td>
</tr>
<tr>
<td>Isopropanol</td>
<td>67-63-0</td>
<td>0.01 - 1 %</td>
</tr>
<tr>
<td>Silica, crystalline (quartz)</td>
<td>14808-60-7</td>
<td>0.1 - 1 %</td>
</tr>
</tbody>
</table>
Other information

This material is classified as hazardous under OSHA regulations.

### 4. FIRST AID MEASURES

**Inhalation**
If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If unconscious, evaluate the need for artificial respiration. Get immediate medical attention.

**Skin contact**
Remove contaminated clothing/shoes. Flush skin with water. Follow by washing with soap and water. If symptoms develop or persist, obtain medical attention. Wash clothing before reuse.

**Eye contact**
In case of contact, immediately flush eyes with plenty of water for at least 15 minutes or until all material has been removed. Obtain medical attention.

**Ingestion**
Do not induce vomiting. If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into the lungs. Get medical attention. If the heart has stopped or breathing has stopped, trained personnel should begin cardiopulmonary resuscitation or artificial respiration immediately. Never administer anything by mouth to an individual who rapidly losing consciousness, unconscious or convulsing.

### 5. FIRE-FIGHTING MEASURES

**Suitable extinguishing media**
In case of fire, use water (flood with water), dry chemical, CO2 or "alcohol" foam.

**Specific hazards during fire fighting**
Contains material that can burn in fire if contained water is evaporated by heat or fire. Burning will produce hazardous compounds including oxides of: carbon, nitrogen, sulfur, chlorine.

**Further information**
As in any fire, wear self-contained positive-pressure breathing apparatus, (MSHA/NIOSH approved or equivalent) and full protective gear. Containers can build up pressure if exposed to heat (fire). Cool with water spray.

### 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions**
Wear personal protective equipment; see section 8.

**Environmental precautions**
Obey relevant local, state, provincial and federal laws and regulations. Do not contaminate any lakes, streams, ponds, groundwater or soil.
Methods for cleaning up
Ventilate area. Absorb spill with inert material and place in a chemical waste container.

7. HANDLING AND STORAGE

Handling

Safe handling advice
Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Avoid breathing vapor or mist. Follow all MSDS/label precautions even after container is emptied because it may retain product residues. Wash thoroughly after handling.

Storage

Requirements for storage areas and containers
Keep in a dry, cool place.
Keep container closed when not in use.
Residual vapors might explode on ignition; do not apply heat, cut, drill, grind or weld on or near this container.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Component occupational exposure guidelines

- ethanediol; ethylene glycol
  
 CAS-No. 107-21-1
  Control parameters 100 mg/m³ Aerosol.
  40 ppm
  100 mg/m³ Vapor.

- Talc, Magnesium silicate hydrate
  
  CAS-No. 14807-96-6
  2 mg/m³ Respirable fraction. The value is for particulate matter containing no asbestos and <1% crystalline silica.
  2 mg/m³ Time Weighted Average (TWA): (ACGIH)
  Permissible Exposure Limit (PEL): (US CA OEL)

Respirable dust.

20 millions of particles per cubic foot of air
2.4 millions of particles per cubic foot of air
Respirable.

The exposure limit is calculated from the equation, 250/(%SiO₂+5), using a value of 100% SiO₂. Lower percentages of SiO₂ will yield higher exposure limits.
Respirable. The exposure limit is calculated from the equation, 10/(%SiO2+2), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher exposure limits.

0.3 mg/m³ Time Weighted Average (TWA): (Z3)
Total dust. The exposure limit is calculated from the equation, 30/(%SiO2+2), using a value of 100% SiO2. Lower values of % SiO2 will give higher exposure limits.

- Silica, crystalline (quartz)
  CAS-No. 14808-60-7
  0.05 mg/m³ Time Weighted Average (TWA): (ACGIH)
  Respirable particles.

  0.1 mg/m³ Time Weighted Average (TWA)
  Permissible Exposure Limit (PEL): (US CA OEL)
  Respirable dust.

  0.3 mg/m³ Time Weighted Average (TWA)
  Permissible Exposure Limit (PEL): (US CA OEL)
  Total dust.

  2.4 millions of particles per cubic foot of air Time Weighted Average (TWA): (Z3)
  Respirable. The exposure limit is calculated from the equation, 250/(%SiO2+5), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher exposure limits.

  0.1 mg/m³ Time Weighted Average (TWA): (Z3)
  Respirable. The exposure limit is calculated from the equation, 10/(%SiO2+2), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher exposure limits.

  0.3 mg/m³ Time Weighted Average (TWA): (Z3)
  Total dust. The exposure limit is calculated from the equation, 30/(%SiO2+2), using a value of 100% SiO2. Lower values of % SiO2 will give higher exposure limits.

  0.025 mg/m³ Time Weighted Average (TWA): (ACGIH)
  Respirable fraction.

- tributyl phosphate
  CAS-No. 126-73-8
  0.2 ppm Time Weighted Average (TWA): (ACGIH)
  5 mg/m³ PEL: (OSHA Z1)
  0.2 ppm Time Weighted Average (TWA)
  Permissible Exposure Limit (PEL): (US CA OEL)
  2.5 mg/m³

Other information
The exposure value for ethylene glycol is given as an aerosol.
The AIHA WEEL for diethylene glycol is 50 PPM for total vapor and aerosol and 10 mg/m³ for aerosol alone (eight hour time-weighted averages).
The OSHA TWA and ACGIH TWA exposure values for talc are for asbestos free talc expressed as millions of particles per cubic foot (mppcf).

Engineering measures
Use only in well-ventilated areas.

Personal protective equipment

Respiratory protection
A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 or applicable federal/provincial requirements must be followed whenever workplace conditions warrant respirator use. NIOSH’s “Respirator Decision Logic” may be useful in determining the suitability of various types of respirators.

Hand protection
Use impermeable gloves.

Eye protection
Chemical resistant goggles must be worn.

Skin and body protection
A safety shower and eye wash fountain should be readily available.
To identify additional Personal Protective Equipment (PPE) requirements, it is recommended that a hazard assessment in accordance with the OSHA PPE Standard (29CFR1910.132) be conducted before using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Appearance</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>paste</td>
</tr>
<tr>
<td>Color</td>
<td>yellow</td>
</tr>
<tr>
<td>Odor</td>
<td>Glycol odor.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Safety data</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>8.0 - 9.0</td>
</tr>
<tr>
<td>Boiling point/range</td>
<td>&gt; 100 °C</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.4</td>
</tr>
<tr>
<td>Solubility/qualitative</td>
<td>Solubility in water: Dispersible.</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>65 - 80 KU (25 °C)</td>
</tr>
<tr>
<td>Solvents and Volatiles Data</td>
<td>% VOC (gm/l)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Slower than butyl acetate</td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Conditions to avoid
Not applicable.

Materials to avoid
strong acids, oxidizing substances

Further information
Stable under normal conditions.

11. TOXICOLOGICAL INFORMATION

Component  Acute oral toxicity
ethanediol; ethylene glycol
107-21-1
LD50 Rat (female): 4000 mg/kg

Diethylene glycol
111-46-6
LD50 Rat: 20760 mg/kg

tributyl phosphate
126-73-8
LD50 Rat: 1390 mg/kg
(literature value)

isopropanol
67-63-0
LD50 Rat: 4720 mg/kg
(literature value)

Component  Acute inhalation toxicity
tributyl phosphate
126-73-8
LC50 Rat: 28.0 mg/l / 1 h
(literature value)

isopropanol
67-63-0
LC50 Rat: 41.65 mg/l / 4 h
Calculated from ppm value
(literature value)

Component  Acute dermal toxicity
ethanediol; ethylene glycol
107-21-1
LD50 Rabbit: 10500 mg/kg

Diethylene glycol
111-46-6
LD50 Rabbit: 13300 mg/kg

tributyl phosphate
126-73-8
LD50 Rabbit: > 10000 mg/kg
isopropanol
67-63-0
LD50 Rabbit: 12890 mg/kg
(calculated)
(literature value)

Component Skin irritation tributyl phosphate
126-73-8
Rabbit / 4 h
slightly irritating

Component Eye irritation tributyl phosphate
126-73-8
Rabbit
slightly irritating

Component Repeated dose toxicity ethanediol; ethylene glycol
107-21-1
Chronic ingestion of an ingredient in this product has been shown to cause adverse effects on the peripheral nervous system of laboratory animals.

Talc, Magnesium silicate hydrate
14807-96-6
Inhalation Rat(male)
Testing period: 791 d
LOAEL: 0.006 mg/l
target organ/effect: Lungs

Component Gentoxicity in vitro tributyl phosphate
126-73-8
In vitro tests have shown mutagenic effects.

Component carcinogenicity assessment Talc, Magnesium silicate hydrate
14807-96-6
Short term exposures to talc may cause lung irritation. Long term excessive exposure to talc dust may cause talcosis, a pulmonary fibrosis which in turn may lead to severe and permanent damage to the lungs. NTP Toxicology and Carcinogenesis Studies of Talc revealed that there is some evidence of carcinogenic activity in male rats and clear evidence of carcinogenic activity in female rats. There was no evidence of carcinogenic activity in male or female mice.

Silica, crystalline (quartz)
14808-60-7
Contains a component which is classified as an IARC Group 1 carcinogen (carcinogenic to humans).

Component teratogenicity assessment ethanediol; ethylene glycol
107-21-1
Ethylene glycol has been shown to produce dose-related teratogenic effects in rats and mice when given by gavage or in drinking water at high concentrations or doses. However, there is currently no available information to suggest that ethylene glycol has caused birth defects in humans.
tributyl phosphate  
126-73-8  
Postnatal and fetotoxic effects have been observed in the presence of maternal toxicity with oral administration in rats.

isopropanol  
67-63-0  
Oral administration of isopropanol has produced fetotoxic effects in rats at levels that were maternally toxic and developmental effects in levels that were maternally non-toxic. Inhalation exposure to rats has produced developmental effects only at maternally toxic doses and reduced fetal weight at levels that were not maternally toxic.

---

**Component** | **General Toxicity Information**  
--- | ---  
ethanediol; ethylene glycol  
107-21-1  
Ethylene glycol may aggravate an existing kidney disease. Repeated skin contact with ethylene glycol may, in a very small proportion of cases, cause sensitization with the development of allergic contact dermatitis. The incidence is significantly less than 1% with the undiluted material. Repeated inhalation of ethylene glycol mist may produce signs of central nervous system involvement, particularly dizziness and drowsiness.

Diethylene glycol  
111-46-6  
According to long-term animal inhalation studies, very high concentrations of diethylene glycol vapors caused central nervous system effects in mice and rats. However, an extensive review of the literature shows that no such effects have been documented in humans (Patty's Industrial Hygiene and Toxicology, 1982, Third Revised Ed., Vol 2c, p 3838). In a continuous breeding study of mice, continued ingestion of large amounts of diethylene glycol (6 g/kg/day) caused an adverse effect on fertility and some embryotoxic and fetotoxic effects concurrent with some maternal toxicity. The relevance of these very high doses to humans is uncertain.

tributyl phosphate  
126-73-8  
In long term dietary studies of the alkyl phosphate in rats, urinary bladder tumors, urinary bladder hyperplasia and increased liver weight were noted. Benign liver tumors, liver enlargement and urinary bladder hyperplasia were observed in long term studies in mice.

Silica, crystalline (quartz)  
14808-60-7  
Chronic inhalation of crystalline silica dust may cause kidney disease, auto-immune disease, and lymph node effects in humans. Crystalline silica has shown positive results in "in vitro" screening tests for mutagenicity.
12. ECOLOGICAL INFORMATION

General Ecological Information  No ecotoxicological studies are available.

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL

Advice on disposal

Waste must be disposed of in accordance with federal, state, provincial and local regulations. CONTAINER DISPOSAL: Empty containers by removing the top and inverting to allow all free-flowing product to drain. To meet regulatory criteria, the container is considered empty when less than 3% remains in the container. Additional special handling is not typically required and the empty container can be discarded with other non-hazardous trash. Note: Local disposal regulations may be more stringent and require additional restrictions or precautions. Customers should check with their local disposal company, municipal or state authority. Recycle of plastic or metal containers may require clean rather than empty containers. In this case the containers can be rinsed with water until the containers are considered generally product free.

14. TRANSPORT INFORMATION

D.O.T. Road/Rail

Class 9
UN-No 3082
Packing group III
Proper shipping name Environmentally hazardous substance, liquid, n.o.s.

Loading instructions/Remarks

IATA_C Not classified as dangerous in the meaning of transport regulations.
IATA_P Not classified as dangerous in the meaning of transport regulations.
IMDG Not classified as dangerous in the meaning of transport regulations.
CFR_INWTR USA: Not regulated for transport when package contains less than the reportable quantity listed in section 15 of the msds.
CFR_RAIL USA: Not regulated for transport when package contains less than the reportable quantity listed in section 15 of the msds.
CFR_ROAD USA: Not regulated for transport when package contains less than the reportable quantity listed in section 15 of the msds.

15. REGULATORY INFORMATION

Information on ingredients / Non-hazardous components

This product contains the following non-hazardous components

Water
<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Percent (Wt./ Wt.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>7732-18-5</td>
<td>10 - 30 %</td>
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<tr>
<td>CAS-No.</td>
<td>Trade Secret</td>
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<tr>
<td>NJTSR No.56705700001-5578P</td>
<td>5 - 10 %</td>
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<tr>
<td>Chlorite</td>
<td>CAS-No. 1318-59-8</td>
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<tr>
<td>NJTSR No.56705700001-5653P</td>
<td>1 - 5 %</td>
</tr>
<tr>
<td>Fuller’s earth</td>
<td>CAS-No. 8031-18-3</td>
</tr>
<tr>
<td>NJTSR No. 31765300002-5572P</td>
<td>1 - 5 %</td>
</tr>
</tbody>
</table>

**US Federal Regulations**

**OSHA**

If listed below, chemical specific standards apply to the product or components:

- None listed

**Clean Air Act Section (112)**

If listed below, components present at or above the de minimus level are hazardous air pollutants:

- ethanediol; ethylene glycol
  CAS-No. 107-21-1

**CERCLA Reportable Quantities**

If listed below, a reportable quantity (RQ) applies to the product based on the percent of the named component:

- ethanediol; ethylene glycol
  CAS-No. 107-21-1
  Reportable Quantity 22386 lbs

**SARA Title III Section 311/312 Hazard Categories**

The product meets the criteria only for the listed hazard classes:

- Acute Health Hazard
- Chronic Health Hazard

**SARA Title III Section 313 Reportable Substances**

If listed below, components are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:

- ethanediol; ethylene glycol
  CAS-No. 107-21-1
Toxic Substances Control Act (TSCA)
If listed below, non-proprietary substances are subject to export notification under Section 12 (b) of TSCA:

- None listed

Other US Federal Regulatory Information
Note: Silica, crystalline (airborne particles of respirable size) is listed as a carcinogen under California Proposition 65. However, the physical form of this product (a free flowing paste) precludes exposure to airborne particles of respirable size.

State Regulations

California Proposition 65
A warning under the California Drinking Water Act is required only if listed below:

WARNING! This product contains a chemical known in the State of California to cause cancer.
- Silica, crystalline (quartz)
  CAS-No. 14808-60-7

International Chemical Inventory Status
Unless otherwise noted, this product is in compliance with the inventory listing of the countries shown below. For information on listing for countries not shown, contact the Product Regulatory Services Department.

- Europe (EINECS/ELINCS) Listed/registered
- USA (TSCA) Listed/registered
- Canada (DSL) Listed/registered
- Australia (AICS) Listed/registered
- Japan (MITI) Not listed/Not registered
- Korea (TCCL) Not listed/Not registered
- Philippines (PICCS) Not listed/Not registered
- China Not listed/Not registered
- New Zealand Not listed/Not registered

16. OTHER INFORMATION

HMIS Ratings

Health : 2*
Flammability : 1
Physical Hazard : 0
Further information

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
### MATERIAL SAFETY DATA SHEET

#### 888-2551 COLOR TREND® ORGANIC YELLOW  AXX

<table>
<thead>
<tr>
<th>Material no.</th>
<th>Version</th>
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<tr>
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<td>2.1 / US</td>
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